Surlyn€ 1650

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DuPont Packaging & Industrial Polymers

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Surlyn€ 1650 is available for use in conventional blown, cast film, and sheet extrusion equipment. It is also used in coextrusion equipment designed to process polyethylene and ethylene copolymer type resins.

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• • ‘ ’	FDA 21 CFR 177.1330(a)			
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- ®	0.940	g/cm•	ASTM D792, ISO 1183
¯ ‹ ° (¯ ± ‹ ² ³ °) (190,C/2.16 kg)	1.8	g/10 min	ASTM D1238, ISO 1133
€ – ´ ¡	Zinc		

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Freezing Point			
--	73	,C	ISO 3146
--	73	,C	ASTM D3417
¶ · ¸ ¹ º »	73.0	,C	ASTM D1525, ISO 306
¯ ¼ ½ § º »	97.0	,C	ASTM D3417, ISO 3146

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¾ ¿ 1 À º »	160	,C
¾ ¿ 2 À º »	210	,C
¾ ¿ 3 À º »	235	,C
¾ ¿ 4 À º »	235	,C
¾ ¿ 5 À º »	235	,C
Á Â º »	235	,C
¯ ± º »	160 Ã 260	,C
Ä Å º »	235	,C

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Blown Film Parameters:Feed Zone: 135,CSecond Zone:160,CThird Zone: 185,CFourth Zone: 185,CFifth Zone: 185,CAdapter Zone: 185,CDie Zone: 185,C