

Bynel€ 22E780

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DuPont Packaging & Industrial Polymers

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BYNEL€ Series 2200 resins are modified ethylene acrylate resins. They contain a temperature stable ester which makes them functional in high temperature coextrusions. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene (PE) resins. BYNEL 2200 series resins adhere to a wide variety of materials. They are most often used to adhere to PE, PP, PET and paper.

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† • S	• ©ª	« ¬ -	® - i
° ±	0.940	g/cm•	ASTM D792, ISO 1183
² ³ ´ (² µ³ ¶· ¸) (190,C/2.16 kg)	2.0	g/10 min	ASTM D1238, ISO 1133
• • S	• ©ª	« ¬ -	® - i
¹ º » ¼ ½¾	48.0	,C	ASTM D1525, ISO 306
² ³ Äª ½¾	91.0	,C	ASTM D3418, ISO 3146
€ £	• ©ª	« ¬ -	
ÁÂ 1Ã ½¾	160	,C	
ÁÂ 2Ã ½¾	185	,C	
ÁÂ 3Ã ½¾	210	,C	
ÁÂ 4Ã ½¾	210	,C	
ÁÂ 5Ã ½¾	210	,C	
Ä Å ½¾	210	,C	
² µ ½¾	< 310	,C	
ÆÇ ½¾	210	,C	

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 Processing conditions shown are for blown film. Processing conditions for cast film/sheet: Zone 1: 160, CZone 2: 185, CZone 3: 210, CZone 4: 235, CZone 5: 235, CAdapter: 235, CDie: 235, C